



- KEY**
- EXISTING BUILDINGS (CORE FARM & APPROVED BUILDINGS 2003-2014)
 - PROPOSED BUILDING (WITH PLANNING APPROVAL)
 - APPROVED BUILDINGS NO LONGER REQUIRED
 - NEW WOODLAND 2003 - 2014
 - ADDITIONAL DEVELOPMENT (2015 MASTER PLAN REVIEW)

- ① FARMHOUSE
- ② ENTRANCE CONTROL
- ③ WEIGHBRIDGE
- ④ MILL
- ⑤ PRODUCT STORE
- ⑥ EXTENSION TO PRODUCT STORE
- ⑦ PUMP HOUSE & SPRINKLER TANK
- ⑧ PROPOSED NEW CAR PARK (REVISED LOCATION)
- ⑨ EMPTY BAG STORE
- ⑩ ENGINEERING STORE
- ⑪ FORMER BIO FILTER - REMOVED 2011 -
- ⑫ TEMPORARY CARBON FILTER - TO BE REMOVED -
- ⑬ WASTE WATER TREATMENT AREA
- ⑭ OFFICE BUILDING (NOTE PROPOSED RELOCATION)
- ⑮ TRACTOR STORE
- ⑯ LINK BUILDING
- ⑰ BLENDING - APPROVAL TO BE MODIFIED
- ⑱ - NOT USED -
- ⑲ PALLET STORE
- ⑳ RECYCLING BUILDING
- ㉑ IBC STORAGE AREA
- ㉒ - NOT USED -
- ㉓ LINE D BUILDING (BLENDING EXTENSION)
- ㉔ LINES A, B, D & E COVERED INTAKE BUILDING
- ㉕ TANK FARM CANOPY
- ㉖ HOT HOUSE
- ㉗ ENGINEERS WORKSHOP AND FACILITIES
- ㉘ ENERGY CENTRE & FAN HOUSE
- ㉙ LINE C INTAKE BUILDING
- ㉚ IBC CLEANING BUILDING
- ㉛ SILO DOCKING STATION
- ㉜ BIO BEDS
- ㉝ EXTRACTION CORRIDOR
- ㉞ BIOFILTER OUTLET CHIMNEY - TO BE REMOVED -
- ㉟ BIOMASS FLUE CHIMNEY - TO BE REMOVED -
- ㊱ COOLING WATER PUMP HOUSE
- ㊲ BOILER HOUSE
- ㊳ TRANSFORMER / SWITCH ROOM
- ㊴ - NOT USED -
- ㊵ - NOT USED -
- ㊶ EFFLUENT TREATMENT PLANT
- ㊷ EFFLUENT TREATMENT PLANT TANKS
- ㊸ TEMPORARY 5M HIGH ACOUSTIC FENCE
- ㊹ SILO UNLOADING STRUCTURE
- ㊺ - NOT USED -
- ㊻ INGREDIENTS KITCHEN & COVERED YARD
- ㊼ MEAT KITCHEN
- ㊽ FRIDGE
- ㊾ LARDER
- ㊿ WET SCRUBBER
- ① CHP STATION
- ② BIOBED
- ③ HOT ROOM FOR RAW MATERIALS
- ④ ROOF AND SURFACE WATER STORAGE
- ⑤ ANAEROBIC DIGESTION PLANT

PLOCKS FARM, BRETHERTON

GOLDEN ACRES GROUP LIMITED
PROPOSED AMENDMENTS AT GOLDEN ACRES
MASTERPLAN REVIEW FEBRUARY 2015

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